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providing a first layer of a non-metallic material which is held by a bearing metal substrate, and

pressing into the first layer of non-metallic material an object comprising a surface so as to change surface properties of the first layer of non-metallic material in order to replicate at least one surface relief, said at least one surface relief forming part of the surface of the object, the metal substrate including a color print layer, the color print layer being positioned between the metal substrate and the first layer of a non-metallic material.--

--69. The method according to claim 68, wherein the first layer of non-metallic material is selected from the group consisting of lacquers, polymers, printing inks or any combination thereof.--

--70. The method according to claim 68, further comprising the step of providing a second layer, said second layer being substantially transparent and covering at least part of the first layer of non-metallic material.--

--71. The method according to claim 70, wherein the second layer is selected from the group consisting of lacquers, polymers, laminated plastic, printing inks or any combination thereof.--

*1) claim*  
--72. The method according to claim 70, wherein the refractive index of the first layer of non-metallic material is different from the refractive index of the second layer.--